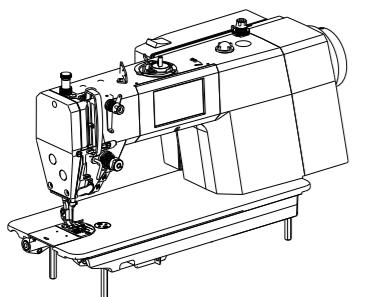


花样缝电脑平缝机 6901 Series

Computerized special stitch pattern lockstitch sewing machine

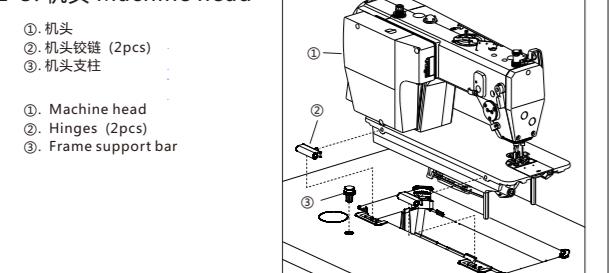
使用说明书 OPERATION MANUAL 零件手册 PARTS BOOK



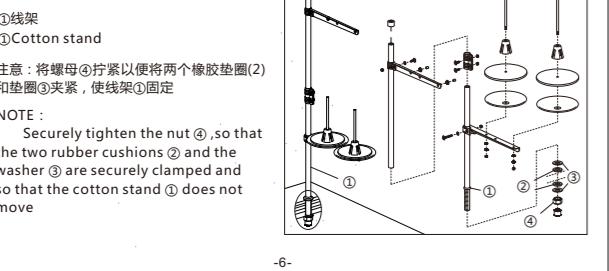
安全操作事项 FOR SAFE OPERATION

△	1. 为避免触电,请不要打开电机的电箱盖,也不要触摸电箱内部组件。 1. To avoid electrical shock hazards, neither open the cover of the electrical box for the motor nor touch the components mounted inside the electrical box.
!	1. 为避免人身伤害,移动防护罩、护手挡或安全装置时,请不要启动机器。 2. 因为可以避免机器运动造成的人身伤害,手柄、头部和衣服应远离上轮,上轮周围不要放置任何物品。 3. 为避免人身伤害,当您打开电源开关或操作机器时,切勿将手放入机针下方。 4. 为避免人身伤害,当您启动机器时,切勿将手放入机针防护罩内。 5. 在机器启动时,勿将手指放在旋梭附近。另外,换线芯时,请关闭机器电源开关。 6. 为避免人身伤害,当拿起或拍打机头时,勿将手指放入机器内部。 7. 在机器启动时,才可拆卸机头,并取下机头盖板。 8. 机器配备有电机,机器未启动时,电机无噪音;为避免机器的突然启动所造成的故事,请关掉机器的电源开关。 9. 为尽可能避免触电或电器组件受损,在插上或拔下插头之前,请关掉电源开关。 10. 为避免个人 injury, never operate the machine with any of the belt cover, finger guard of safety devices removed. 11. To prevent possible personal injuries caused by being caught in the machine. Keep your fingers, head and clothes away from the handwheel, cover and the motor while the machine is in operation. In addition, place nothing around them. 12. To avoid personal injury, never put your hand under the needle when you turn ON the power switch or operate the machine. 13. To avoid personal injury, never put your fingers into the thread take-up cover while the machine is in operation. 14. The hook rotates at a high speed while the machine is in operation. To prevent possible injury to hands, be sure to keep your hands away from the vicinity of the hook during operation. In addition, be sure to turn OFF the power to the machine when replacing the bobbin. 15. To avoid possible personal injuries, be careful not to allow your fingers in the machine when tiling/raising the machine head. 16. To avoid possible accidents because of abrupt start of the machine, turn OFF the power to the machine when tiling the machine head. 17. If your machine is equipped with a servo-motor, the motor does not produce noise while the machine is at rest. To avoid possible accidents due to abrupt start of the machine, be sure to turn OFF the power to the machine. 18. To prevent possible accidents because of electric shock or damaged electrical component(s), turn OFF the power switch in prior to the connection/disconnection of the power plug.
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2-3. 机头 Machine head



2-4. 线架 Cotton stand



重要安装事项

为使您正确使用本机须对本机的各种功能充分了解以便安全操作。使用前请仔细阅读使用说明书。我们希望您能长期愉快地使用本机,请保存好说明书,以备查阅。

- 无论何时使用本机,须了解基本的安全事宜,包括但不限于下列事项。
- 通常有说明,并保持好使用说明书。如果需要,请随时查阅。
- 使用本机前,必须将本机与有关安全规定、标准及您的国家是否适用。
- 使用本机前或使用本机时,所有安全装置必须准备齐全。机器运转时,无安全装置属违章操作,决不允许。
- 操作人员必须经过适当的培训。
- 为了您的人身安全,我们建议您戴上防护眼镜。
- 在下列情况下,请关闭电源开关或拔下电源插头:
 - 1. 机针穿刺和换线时;
 - 2. 2. 机针拆装、压脚、针板、送料牙、布料导板等;
 - 3. 进行维修时;
 - 4. 操作区无人时。
- 在机器加油润滑时,若不小心让油接触眼睛、皮肤或吸入机油或润滑油,请立即清洗被沾染部位或去医院治疗。
- 无论机器运转与否,严禁乱动机器零件和配套装置。
- 机器的维修、改造和调整等工作必须由专业技术人员进行。
- 专业应用人员或专业技术人员的指导下进行有关电器部件的维修,任何电器部件一经发现受损,立即停止使用。
- 必须在专业电器人员或专业技术员的指导下进行有关电器部件的维修,任何电器部件一经发现受损,立即停止使用。
- 使用期间定期全面彻底清洗机器。
- 正常操作本机时,必须进行试运转,工作环境远离强噪音源,如高频电焊机等。
- 由电气人员选择合适的插座和有地线的插座。
- 若需要改革或改进本机,请采用有效可行的安全措施。本公司对由此而产生的伤害不承担责任。
- 本机只适用于专业缝纫。
- 两种警告提示:
 - 操作人员或维修人员请注意
 - 特别注意事项

IMPORTANT SAFETY INSTRUCTIONS

To get the most out of the many functions of this machine and operate it safely, it is necessary to use this machine correctly. Please read this Instruction Manual carefully before use. We hope you will enjoy the use of your machine for a long time. Please remember to keep this manual in a safe place.

- Observe the basic safety measures, including, but not limited to the following ones, whenever you use the machine.
- Read all the instructions, including, but not limited to this Instruction Manual before you use the machine. In addition, keep this Instruction Manual so that you may read it any time when necessary.
- Use the machine after it has been ascertained that it conforms with safety rules/standards valid in your country.
- All safety devices must be in position when the machine is ready for work or in operation. The operation without the specified safety devices is not allowed.
- The operator must be qualified to perform maintenance.
- For your personal safety, we recommend that you wear safety glasses.
- For the following, turn off the power switch or disconnect the power plug of the machine from the receptacle:
 - 1. For replacing needle(s) and replacing bobbins.
 - 2. For repairing part(s) of the needle, presser foot, throat plate, feed dog, cloth guide etc.
 - 3. For repair.
 - 4. For leaving the working place of when the working place is unattended.
 - 5. If you should allow oil, grease, etc. used with the machine and devices to come in contact with your eyes or skin or swallow any such liquid by mistake, immediately wash the contacted areas and consult a medical doctor.
 - 6. Tampering with the live parts and devices, regardless of whether the machine is powered, is prohibited.
 - 7. Repairing, reforming and adjustment works must only be done by appropriately trained technicians or specially skilled personnel.
 - 8. General maintenance and inspection works have to be done by appropriately trained electrical technicians or under the audit and guidance of specially skilled personnel. Whenever you find a failure of any electrical components, immediately stop the machine.
 - 9. Periodically clean the machine throughout the period of use.
 - 10. Grounding the machine is necessary for the normal operation of the machine. The machine has to be operated in an environment that is free from strong noise sources such as high-frequency welder.
 - 11. An appropriate power plug has to be attached to the machine by electric technicians. Power plug has to be connected to ground.
 - 12. Repair and maintenance works of electrical components shall be conducted by qualified electric technicians or the manufacturer.
 - 13. Repair or modification of the machine in accordance with the safety rules/standards while taking all the effective safety measures. We assumes no responsibility for damage caused by reforming or modification of the machine.
 - 14. The machine is only allowed to be used for the purpose intended. Other use are not allowed.
 - 15. Warning hints are marked with the two shown symbols.
 - 16. Two warning symbols:
 - Danger of injury to operator or service staff
 - Items requiring special attention

-1-

6. 踏板的调整 Adjustment of the pedal

△ 注意 CAUTION

为了防止意外启动造成的事故,请关掉电源后进行。

Turn off the power before starting the work so as to prevent accidents caused by abrupt start of the sewing machine.

7-1. 标准调整 Standard adjustment

△ 注意 CAUTION

只有经过训练的专业人才能进行缝纫机的维修、保养和检查。Maintenance and inspection of the sewing machine should only be carried out by a qualified person.

与气压有关的维修、保养和检查请委托购买商店或电气专业人员进行。

4.转动叉形螺钉②进行调节:将踏板叉形螺钉②向A方向转动,送料牙将降低(当送料牙升至最高位时,中厚料型面料牙板距板面的标准高度为1.0-1.1mm)。

5.调节踏板后座紧固螺钉①:当踩踏板后座紧固螺钉①被松开时,送料牙将上升(当送料牙升至最高位时,厚料型面料牙板距板面的标准高度为1.1-1.3mm)。

6.转动踏板上的紧固螺钉③:请双手操作。单手操作时因缝纫机的重量万一滑落易导致受伤。

Use both hands hold the machine head when tilting it back or returning it to its original position. If only one hand is used the weight of the machine head may cause your hand to slip, and your hand may get caught.

发生下列情况时,请关闭电源,并拔下电源插头,否则踩踏板时,缝纫机运作会导致受伤:

· 检查、调整和维修

· 更换零件

· 切换刀具等易损零件

Turn off the power switch and disconnect the power cord from the wall outlet at the following times. Otherwise the machine may operate if the treadle is depressed by mistake, which could result in injury.

· When carrying out inspection, adjustment and maintenance

· When replacing consumable parts such as the rotary hook and knife.

7-2. 送料牙的高度 Adjustment of the Height of feed dog

△ 注意 CAUTION

将送料牙升到机头的最高位置。

2. 将缝纫机放倒,并支撑机头支架上。

3. 送料牙叉形螺钉②进行调节:将踏板叉形螺钉②向B方向转动,送料牙将降低(当送料牙升至最高位时,中厚料型面料牙板距板面的标准高度为0.8-1.0mm)。

4. 调节缝纫机的送料牙叉形螺钉②进行调节:将踏板叉形螺钉②向A方向转动,送料牙将升高(当送料牙升至最高位时,厚料型面料牙板距板面的标准高度为1.1-1.3mm)。

5. 调节缝纫机后座紧固螺钉①:正常正常:0.8-1.0mm 厚料: H: 1.1-1.3mm

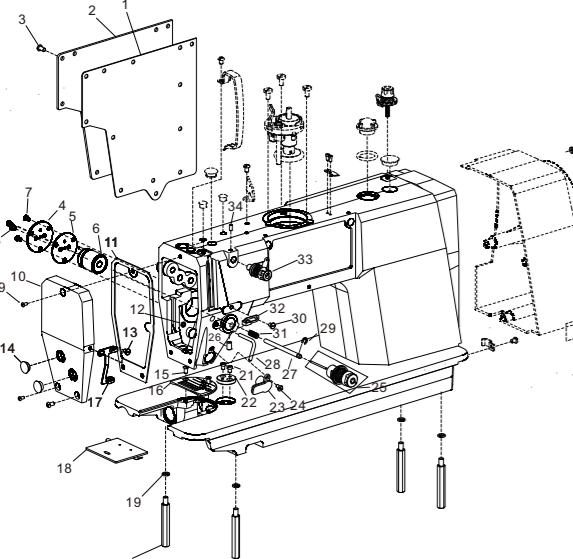
6. 记录调节后座紧固螺钉①的厚度

7. 将踏板升起后座紧固螺钉①:正常正常:0.8-1.0mm 厚料: H: 1.1-1.3mm

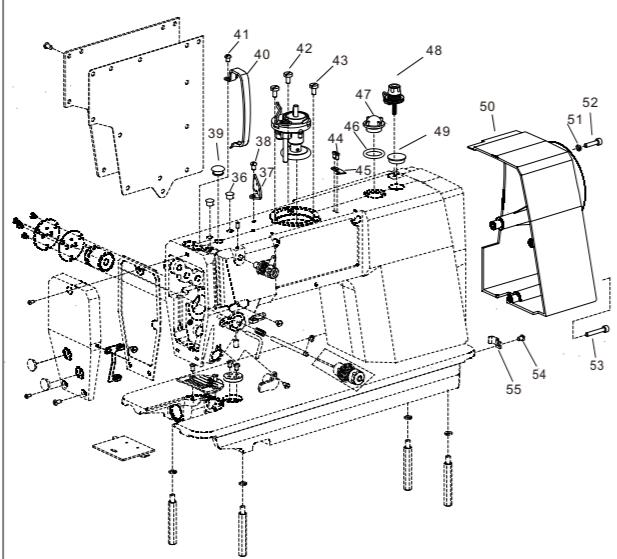
8. 将踏板放下后座紧固螺钉①:正常正常:0.8-1.0mm 厚料: H: 1.1-1.3mm

9

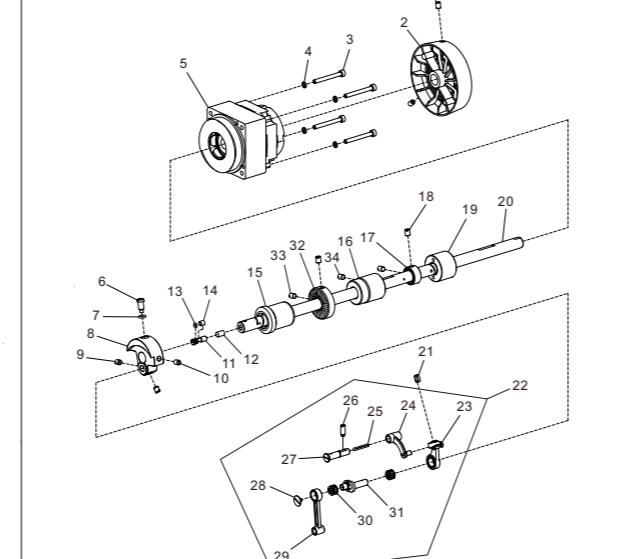
1. 机壳组件/Machine frame&miscellaneous cover components



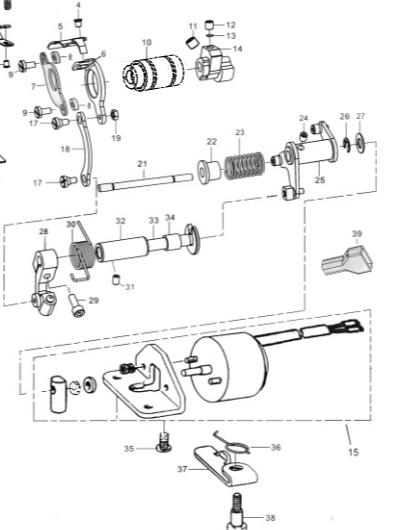
1. 机壳组件/Machine frame&miscellaneous cover components



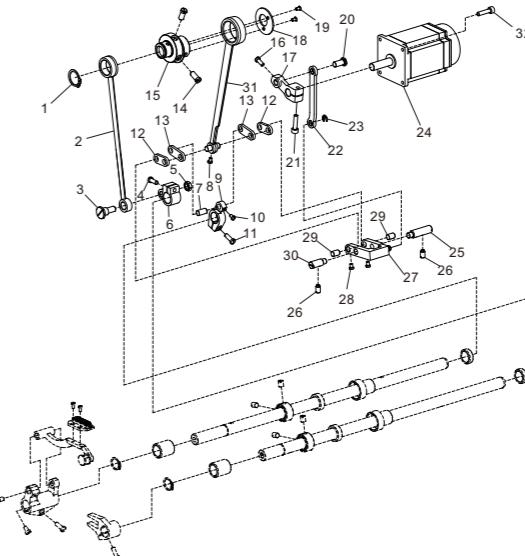
2. 上轴、挑线分组件/Main shaft&thread take-up components



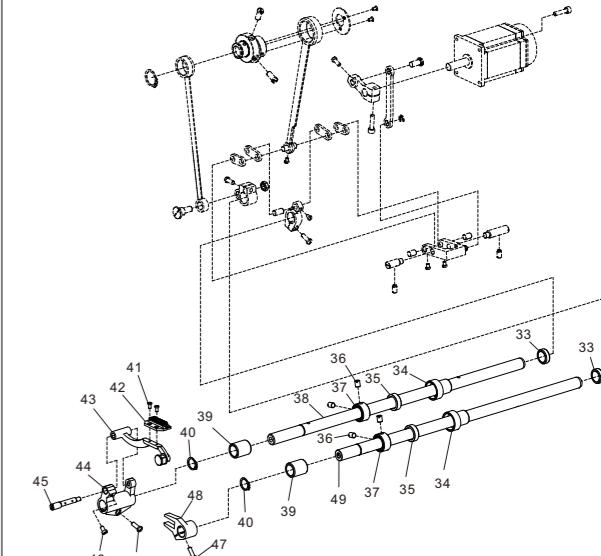
5. 剪分组件/Thread Trimmer Components



6. 送料分组件/Feed Mechanism Components



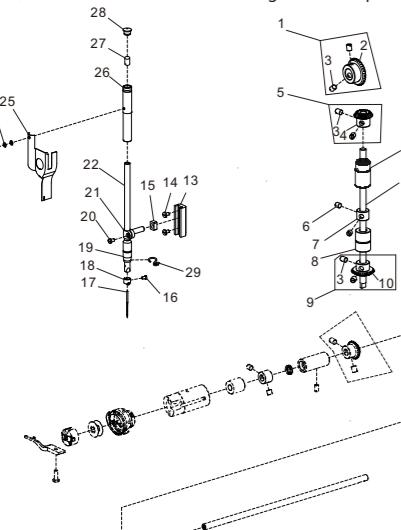
6. 送料分组件/Feed Mechanism Components



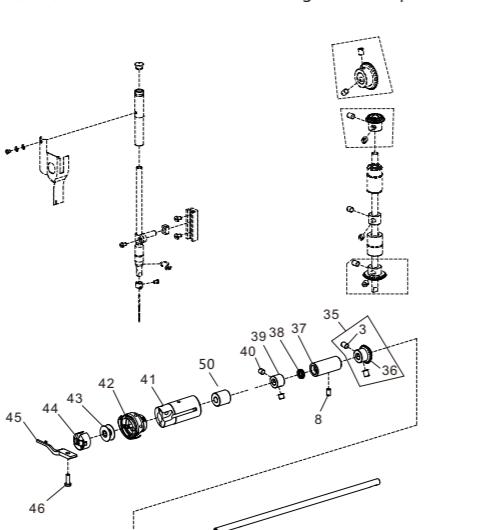
序号 Ref.No. 物料号 Part.No. 名称 Description 量 Q'ty 备注 Remark

序号	物料号	名称	Description	量	备 注
Ref.No.	Part.No.	Ref.No.	名称	量	备 注
1	29.07.005	后盖板垫	Side plate gasket	1	
2	29.09.033	后盖板	Side plate	1	
3	02.09.033	螺钉	Screw	10	
4	XXXXXX	电磁铁固定板	Fixed Plate	1	
5	XXXXXX	电磁铁固定板垫	Fixed Plate gasket	1	
6	XXXXXX	松线电磁铁部件	Electromagnets	1	
7	XXXXXX	螺钉	Screw	3	
8	XXXXXX	螺钉	Screw	1	
9	02.09.033	螺钉	Screw	3	
10	29.07.005	面板	Face plate	1	
11	29.07.004	面板垫	Face plate gasket	1	
12	29.01.204-1	六角螺母	Nut	1	
13	02.09.010	螺钉	Screw	1	
14	02.05.016	面板塞	Rubber plug	2	
15	02.09.026	螺钉	Screw	2	
16	29.01.114	针板	Needle plate	1	
17	05.01.028	针板	Needle plate	1	H
18	02.06.001	推板部件	Push plate ASM.	1	
19	23.302	弹簧垫圈	Washer	4	
20	01.01.001	底板支柱	Bed screw stud	4	
21	29.02.035	螺钉	Screw	2	
22	02.05.003	卷边器座	Ruler plate	1	
23	29.07.056H	电子夹线器部件	Electromagnet	1	
24	11.05.099	螺钉	Screw	1	
25	02.02.021B2	夹线器部件	Thread take-up device	1	
26	02.02.021B2	夹线器部件	Thread take-up device	1	H
27	02.09.035	螺钉	Screw	1	
28	29.07.018	松线辅钩	Tension release supporting pin	1	
29	29.01.204	缠线钩	Side plate gasket	1	
30	23.304	开口挡圈	Side plate gasket	1	
31	29.01.199	松线辅钩弹簧	Spring	1	
32	02.07.012	右线钩	Arm thread guide right	1	
33	29.01.058Z	上夹线器	Thread take-up device	1	
34	29.02.108	螺钉	Screw	1	

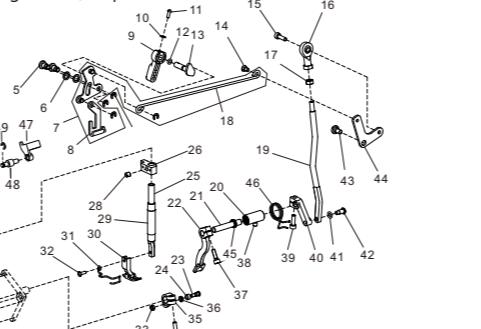
3. 针杆、勾线分组件/Needle bar & Hook of driving shaft components



3. 针杆、勾线分组件/Needle bar & Hook of driving shaft components



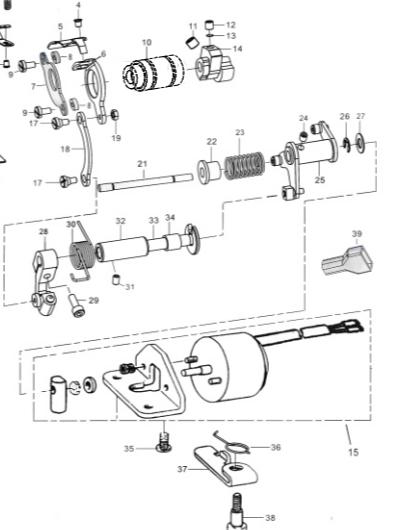
4. 压脚分组件/Hang Lifter Components



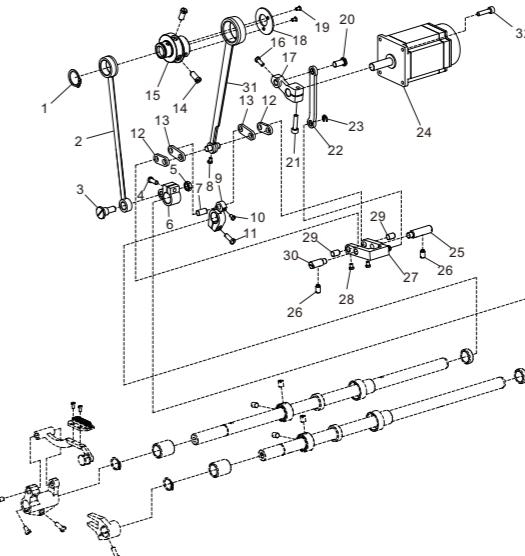
序号 Ref.No. 物料号 Part.No. 名称 Description 量 Q'ty 备注 Remark

序号	物料号	名称	Description	量	备 注
Ref.No.	Part.No.	Ref.No.	名称	量	备 注
1	29.01.191	上轴伞齿轮部件	Gear	1	
2	29.01.190-1	上轴伞齿轮	Gear	1	
3	29.01.190-2	螺钉	Screw	8	
4	29.01.189-1	竖轴上伞齿	Gear	1	
5	29.01.189	竖轴上伞齿部件	Gear	1	
6	01.10.039	螺钉	Screw	2	
7	29.07.020	挡圈	Thrust collar	1	
8	29.01.034	竖轴下抽轴	Bearing support	1	
9	29.01.191	竖轴下伞齿部件	Gear	1	
10	29.01.191-1	竖轴下伞齿	Gear	1	
11	02.03.022	竖轴	Upright shaft	1	
12	29.01.034	竖轴上抽轴	Bearing support	1	
13	02.04.014	滑块	Guide rail	1	
14	02.09.034	螺钉	Screw	2	
15	02.04.004	针杆连接柱滑块	Slider	1	
16	01.10.006	螺钉	Screw	1	
17	01.04.029	DBx1 14#机针	Needle DBx1 14#	1	
18	29.01.200	DPx1 18#机针	Needle DPx1 18#	1	H
19	02.04.011	针杆线钩	Needle bar thread guide	1	
20	02.01.011	针杆下抽套	Bearing support	1	
21	02.01.020	针杆下抽套	Bearing support	1	H
22	02.04.008	针杆	Needle bar	1	
23	02.09.037	螺钉	Screw	1	
24	23.309	垫圈	Washer	2	
25	02.05.020	面部油防油	Oil stopper	1	
26	02.04.012	针杆上抽套	Bearing support	1	
27	0000	毛毡	Wool felt	1	
28	02.05.014	橡胶塞	Rubber plug	1	
29	02.04.007	针杆下抽套线钩	Needle bar thread guide	1	

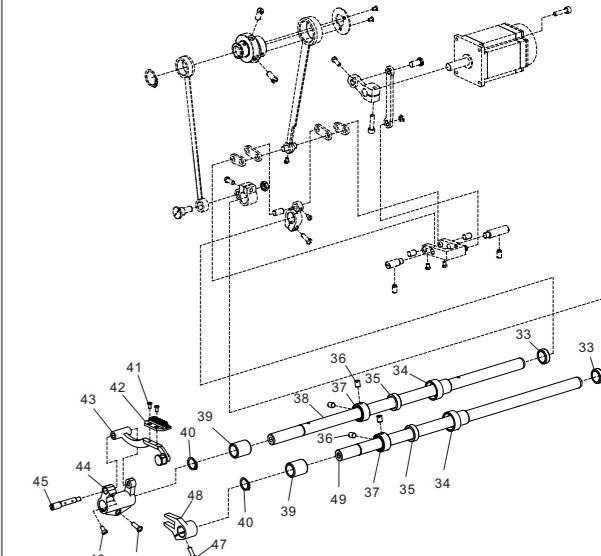
5. 剪分组件/Thread Trimmer Components



6. 送料分组件/Feed Mechanism Components



6. 送料分组件/Feed Mechanism Components



序号 Ref.No. 物料号 Part.No. 名称 Description 量 Q'ty 备注 Remark

序号	物料号	名称	Description	量	备 注
Ref.No.	Part.No.	Ref.No.	名称	量	备 注
1	XXXX	定刀调节螺钉	Screw SM9/64*40 L=9	1	
2	XXXX	固定刀	Fixed knife	1	
3	XXXX	固定刀螺钉	Screw SM9/64*40 L=4	1	
4	XXXX	动力刀	Screw SM11/64*40 L=4	2	
5	29.01.017	动力刀	Motor	1	
6	29.01.044	动力架	Knife bracket	1	
7	29.01.042	动力架压板	Knife bracket presser	1	
8	XXXX	动力架螺钉	Washer	2	
9	29.01.007	压板紧固螺钉	Screw SM11/64*40 L=8	2	
10	29.01.211	下轴前轮套	Bearing support	1	
11	XXXX	剪线凸轮固定螺钉	Screw 1/4*40 L=10	1	
12	XXXX	剪线凸轮	Head wheel	1	
13	02.07.013	曲柄油量调	Adjusting pin	1	
14	02.07.017	油窗	Oil window	1	
15	02.05.018	O形圈	O-ring	1	
16	02.09.004	螺钉	Screw	1	
17	01.03.012	O形圈	O-ring	1	
18	29.01.151	针杆弯曲	Counter weight	1	
19	01.10.039	螺钉	Screw	2	
20	02.09.003	螺钉	Screw	1	
21	29.04.010	丝杠	Thread cutter	1	
22	02.05.006	O形圈	O-ring	1	
23	02.09.016	油窗	Oil window	1	
24	23.81	Felt	Felt	1	
25	02.05.006	油窗	Oil window	1	
26	02.05.006	油窗	Oil window	1	
27	02.05.018	O形圈	O-ring	1	
28	02.07.014	油窗	Oil window	1	
29	02.07.016	油窗	Oil window	1	
30	02.05.016	油窗	Oil window	1	
31	0000	垫圈	Washer	1	
32	02.09.016	油窗	Oil window	1	
33	02.09.016	油窗	Oil window	1	
34	01.10.040	螺钉	Screw	2	
35	02.09.016	油窗	Oil window	1	
36	02.09.016	油窗	Oil window	1	
37	02.09.016	油窗	Oil window	1	
38	02.09.016	油窗	Oil window	1	
39	02.09.016	油窗	Oil window	1	
40	02.09.016	油窗	Oil window	1	
41	02.09.016	油窗	Oil window	1	
42	02.09.016	油窗	Oil window	1	
43	02.09.008	油窗	Oil window	1	
44	02.09.008	油窗	Oil window	1	
45					